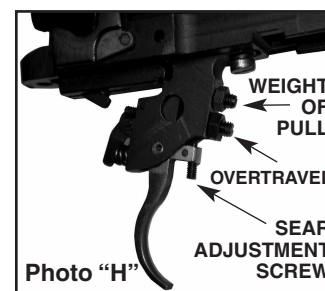
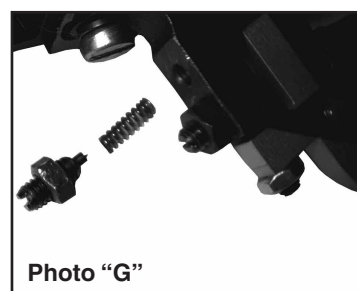
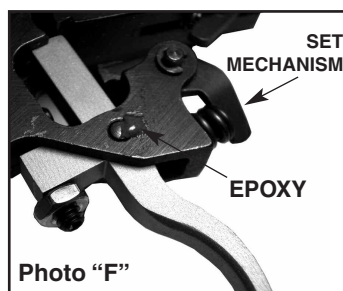
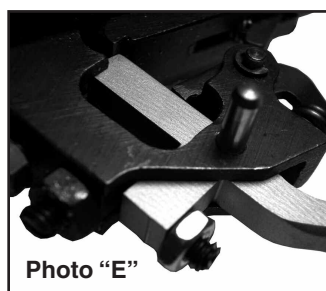
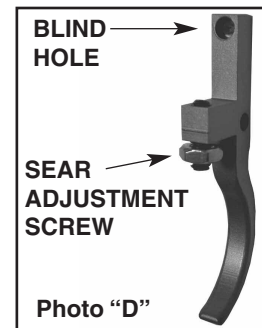
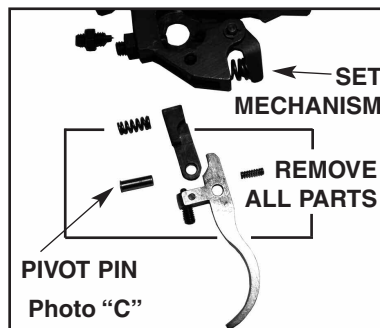
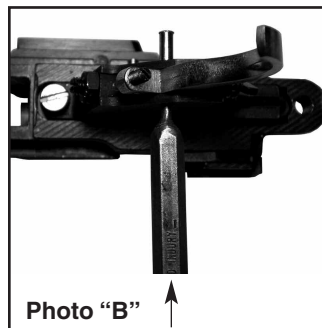
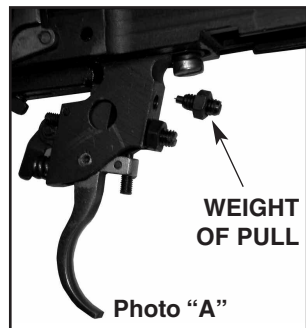


INSTRUCTION SHEET FOR RIFLE BASIX CZ-527 CZ MODELS 453, 527, 550, ALL MODELS WITH “SET” TRIGGERS



1. Remove bolt from receiver, and remove barreled action from stock. Loosen “jam” nut on weight or pull adjustment screw, and remove screw and nut **(Photo A)**.
2. Using a “drift” or “pin” punch, tap out trigger pivot pin from opposite side of “peened” over end **(Photo B)**. Remove pin and all related trigger parts **(Photo C)**. Do NOT remove ANY part of “set” mechanism.
3. Install NEW sear adjustment screw and “jam” nut in BASIX trigger and rough adjust as shown **(Photo D)**. Note blind hole in upper front of trigger for weight of pull spring.
4. Install new BASIX trigger in stanchion with NEW 3MM x 10MM pivot pin provided **(Photo E)**. NEW pivot pin should be installed with your FINGERS, and may be retained with one drop of epoxy on one, or both sides of stanchion **(Photo F)**. Install NEW weight of pull spring, followed by original weight of pull adjustment screw and “jam” nut **(Photo G)**. Turn adjustment clockwise to compress spring slightly.
5. Re-install bolt in receiver and check for trigger operation by “dry” firing. Adjust weight of pull screw for desired weight of pull, and LIGHTLY tighten “jam” nut.
6. “Cock” action and turn sear adjustment screw clockwise, until action “dry” fires, then turn screw counter-clockwise 1/4 turn. LIGHTLY tighten “jam” nut. With action in “FIRED” condition, turn over travel screw clockwise until it touches trigger, then turn counter-clockwise 1/4 turn, and LIGHTLY tighten “jam” nut.
7. For trigger pull weights ABOVE 3 lbs., ORIGINAL FACTORY spring may be used and MUST be installed from INSIDE of stanchion as it was removed.
8. Refer to **(Photo H)** for identification of all adjustments.

Re-install barreled action in stock. Design of Rifle Basix trigger will provide light pull trigger operation, and will require firearm to be handled with care. ALWAYS close bolt slowly and carefully. Keep firearm pointed in a safe direction when loading and unloading, and when operating bolt and safety.